



Motorola Green Purchasing

W18 and Material Declaration Population

Introduction and Training





Why is Motorola Mobility Moving to WPA?

Motorola Mobility is making this change to:

- Upgrade our aging compliance solution to most current version
- Facilitate faster incorporation of new compliance regulations
- Move to standard collection format for material declarations - IPC 1752A
- Enable suppliers to apply material declaration exemptions

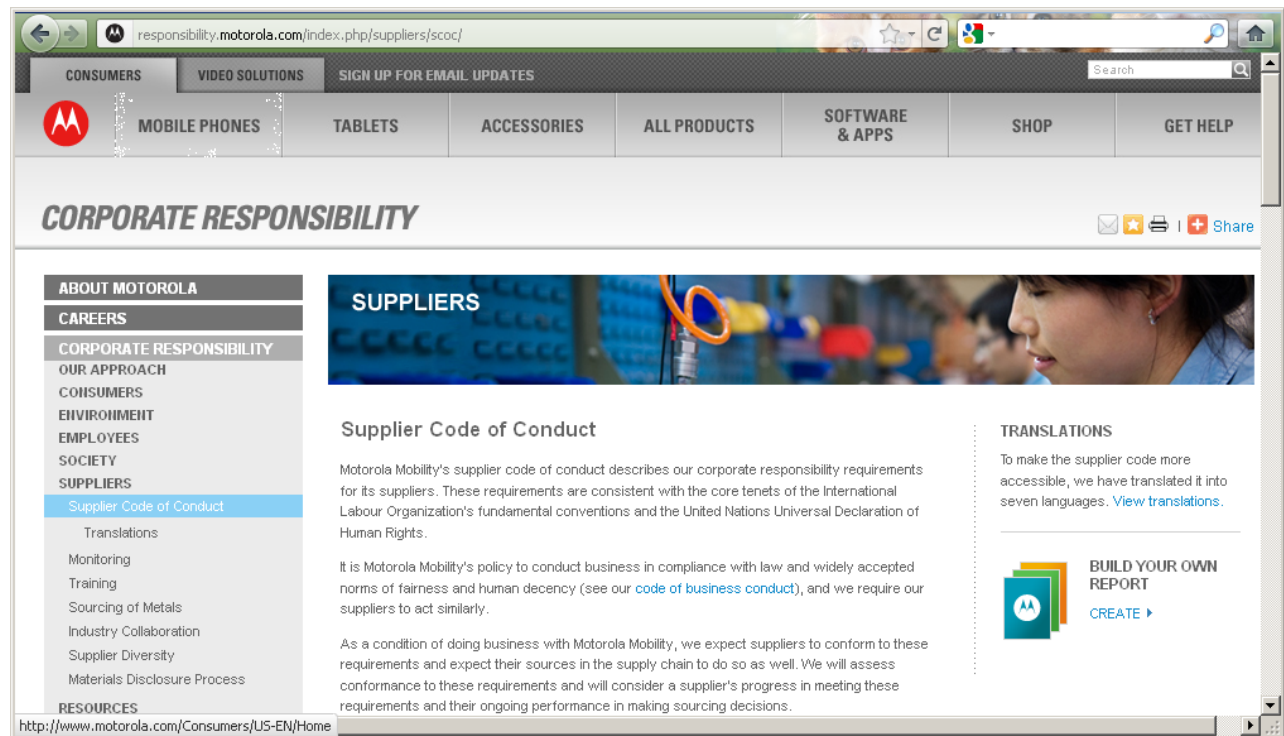
What does this mean for you?

- Continue to provide material content data in the same format (CXS) until informed to change.
- Review all training materials, new tools, and communications through this transition.
- Be prepared for an official announcement of this implementation in November 2011
- Until you are notified that the new process has been implemented, continue submitting Material Declaration files in CXS format



Global Corporate Citizenship Program (EHS)

- Expectation for supplier of goods and services
- “As a condition of doing business with Motorola Mobility, Suppliers will conform to these expectations and endeavor to have their sources in the supply chain do so as well”
- Outline of program
 - Compliance
 - Anti-Corruption
 - Unfair Business Practices
 - Anti-Discrimination
 - Forced Labor
 - Child Labor
 - Freedom of Association
 - Working Hours and Wages
 - Safe and Healthy Working Conditions
 - Environmental Sustainability



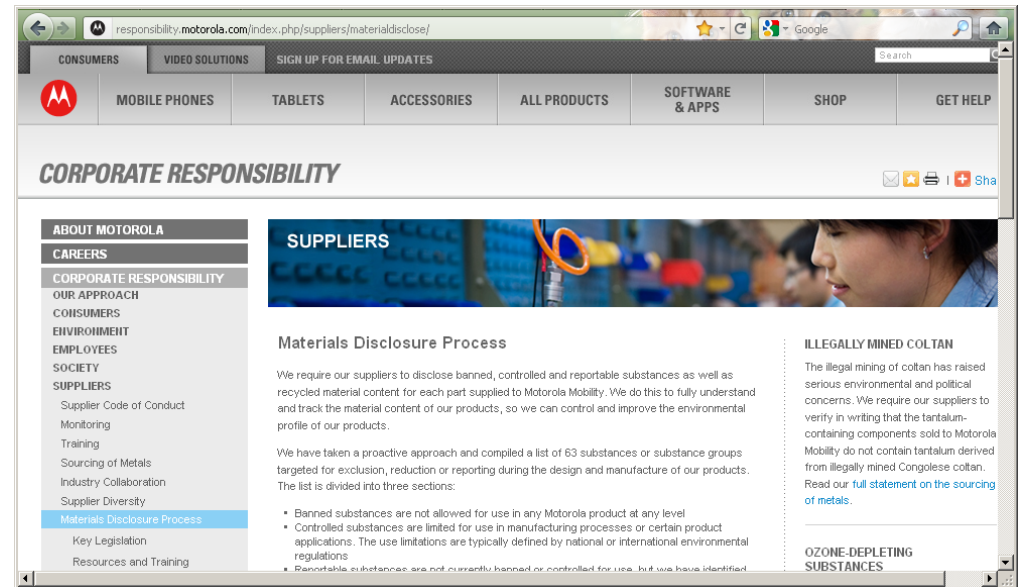
The screenshot shows a web browser window displaying the Motorola Mobility website. The address bar shows the URL: responsibility.motorola.com/index.php/suppliers/scoc/. The page features a navigation menu with categories like CONSUMERS, VIDEO SOLUTIONS, and SIGN UP FOR EMAIL UPDATES. Below the navigation, there are product categories: MOBILE PHONES, TABLETS, ACCESSORIES, ALL PRODUCTS, SOFTWARE & APPS, SHOP, and GET HELP. The main content area is titled "CORPORATE RESPONSIBILITY" and includes a sidebar with a menu of topics such as ABOUT MOTOROLA, CAREERS, CORPORATE RESPONSIBILITY, OUR APPROACH, CONSUMERS, ENVIRONMENT, EMPLOYEES, SOCIETY, and SUPPLIERS. The "SUPPLIERS" section is highlighted, and the "Supplier Code of Conduct" page is displayed. The page content includes a "SUPPLIERS" header, a "Supplier Code of Conduct" section, and a "TRANSLATIONS" section. The URL in the address bar is <http://www.motorola.com/Consumers/US-EN/Home>.

- <http://www.motorola.com/suppliers/materialsdisclosure>



Environmental Sustainability

- Environmental Management System in accordance with ISO 14001
- Material Disclosure
 - Suppliers must provide Material Disclosure outlined in the Controlled and Reportable Materials Disclosure Process
- Ozone Depleting Substances
 - Eliminate products or components that contain, or that are manufactured with a process that uses any Class 1 ozone-depleting substance





Materials Disclosure Overview

- Motorola Mobility Requirements
 - Fully disclose material and substances of concern of each part
 - Reporting in accordance with specification 1202897W18 – Controlled and Reportable Material Disclosure (“the W18”)
 - Compliance is required and where a non-compliance issue is identified, a resolution plan is essential
 - A complete W18 Disclosure is required to qualify parts supplied to Motorola Mobility
- 1202897W18 Motorola Controlled and Reportable Materials Disclosure Specification
 - The 1202897W18 Specification sets forth materials and substances that must be reported to Motorola Mobility on a general basis
- W18 Electronic Reporting Tools
 - The primary tool for reporting W18 disclosures is the Motorola Mobility IPC Creator. For Class A non-Homogeneous reporting, we recommend the Motorola modified Scriba tool



Supplier Training Programs

The screenshot shows a web browser window with the URL responsibility.motorola.com/index.php/suppliers/materialdisclose/. The page features a navigation menu with categories like CONSUMERS, VIDEO SOLUTIONS, and SIGN UP FOR EMAIL UPDATES. Below the menu, there's a section for 'CORPORATE RESPONSIBILITY' with a sidebar containing links such as ABOUT MOTOROLA, CAREERS, and SUPPLIERS. The main content area is titled 'SUPPLIERS' and 'Materials Disclosure Process'. It includes text explaining the disclosure process and a list of substances categorized as Banned, Controlled, and Reportable. A copyright notice for Motorola Mobility, Inc. is visible at the bottom of the page.

Motorola Green Purchasing W18 and Material Declaration Population Introduction and Training

Summary

In this training presentation you learned:

- The reason why Motorola is requesting material content information
- How Motorola intends to use the information
- The difference between Banned, Controlled, Reportable and 1% or greater materials/substances
- How to fill out a Motorola material disclosure form (1202897W18)
- When to apply appropriate Motorola Exemptions

<http://responsibility.motorola.com/index.php/suppliers/materialdisclose/resourcestraining/>





Key Message of W18 to our Suppliers

- Motorola Mobility requires Suppliers to report full material data at the homogenous material level and eliminate banned substances from all products, components and materials sold to Motorola
- Additionally, Controlled Substances need to be evaluated for compliance with the W18 specification. Note exemptions may apply
- Reportable Substances are not currently banned or controlled for use but a ban or voluntary phase-out is likely or they have an impact on the end-of-life management of the finished product. These must be declared
- Please refer to the most recent revision of the [W18 Specification](#) for the current list of all Banned, Controlled and Reportable Substances





W18 Scope

The W18 Controlled & Reportable Material Disclosure Specification:

- The W18 Controlled & Reportable Material Disclosure Specification:
 - Defines materials and substances that must be reported to Motorola Mobility
 - Defines the process for reporting and returning the information to Motorola
 - Contains the list of substances that Motorola has targeted for exclusion, reduction or reporting (Appendix A)
 - Sets Part Acceptance Criteria based on global legislation (Appendix C)





Supplier's Responsibilities

- Comply with the reporting requirements of the W18 for all parts and assemblies sold to Motorola
- Report Controlled and Reportable substances using the Motorola Mobility IPC Creator or a comparable tool
- Cascade the requirements in this specification to its sub-tier suppliers
 - Sub-tier supplier data input is a must for complete material and substance data determination
- Report any change to the material content by resubmitting an updated report
- Completion of the report and submission to Motorola Mobility constitutes a testament that all the information is true and correct to the best of the supplier's knowledge





Extent of Disclosure

- For every service and production part shipped to Motorola, the following information must be reported:
 - Supplier Information
 - Complete Product Structure (all levels) or rolled up
 - 100% material composition disclosure
- Disclosure of controlled or reportable substances per Motorola's 1202897W18 Specification
- Non-listed substances can be reported as "MISC., NOT TO DECLARE"
 - Suppliers are required to provide supporting information if the %MISC exceeds 10% in a single material
- Disclosure of "Trade Secret" chemical substances is **NOT** required, unless these substances are listed as Banned, Controlled or Reportable, per Motorola Mobility's 1202897W18 Specification





Part Acceptance Criteria

- Motorola will not accept parts that do not meet the acceptance criteria (Appendix C)
 - Mobile Device parts are required to meet RoHS + Section 5 + Section Surface*
 - Home parts are required to meet RoHS + Section 2 + Section Surface
 - EcoMoto parts are required to meet RoHS + Section 1 + Section Surface
- This applies to parts that reference this specification and the corresponding acceptance criteria of this specification
- Reporting per this specification is always required, whether or not the acceptance criteria is met

* The Surface Specification will be introduced with the release of Rev B of the W18
In Rev A, both Surface and RoHS are included in Sections 1, 2 and 5





How to get Material Data

- **Engineering Calculation**

- Calculation based on the data from subsupplier (source the supplier the receives their part or raw material from) or raw material manufacturer

- **Lab Analysis**

- Analysis Method :

When a lab analysis is used to determine the composition of a homogeneous material, it should be performed per international standards, such as those currently under development by the IEC.

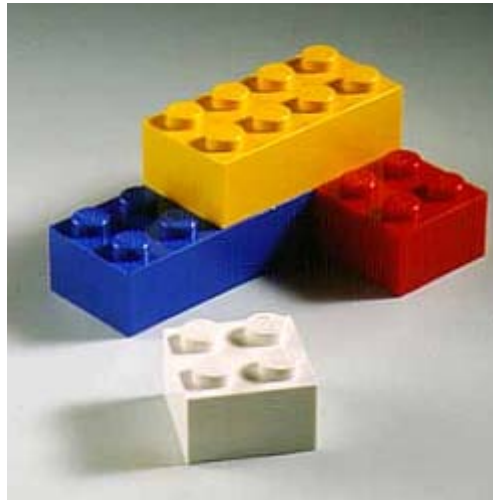
- What to analyze:

- W18 banned and controlled substance list
- RoHS six substances analysis is not enough



Environmental Technical Concepts

- **Materials Background**



Definition of Ceramic

- *A non-metallic crystalline material created by the process of heating*
- *Metallic elements (i.e. Lead) are added to create desired properties*



Definition of Glass

- *An amorphous material usually created by the rapid cooling from molten state*
- *Usually the word 'glass' refers to a specific type: amorphous silica*



Definition of Alloy

- A homogeneous mixture of two or more elements with metallic properties created to provide specific material properties



What are Homogeneous Materials?

A real life example



What are Homogeneous Materials

Definition:

- A material, as defined by the European Union Technical Adaptation Committee, that cannot be mechanically disjointed into different materials; homogenous materials are materials “of uniform composition throughout.” Ceramics, glass, metals, alloys, paper, board, resins, coatings are provided as examples. The term “mechanically disjointed” would mean “that the materials can be, in principle, separated by mechanical actions such as for example: unscrewing, cutting, crushing, grinding and abrasive processes.”
- Motorola Requirement: the reporting of all inks, adhesives, plantings, and paints as homogeneous materials, regardless of the medium onto which they are printed
- That real life example has below homogeneous materials:
 - Bottle cap
 - Bottle cap plating
 - Bottle Glass
 - Label paper
 - Glue/adhesive
 - Yellow ink
 - Green ink
 -



Example: Glass is Homogeneous Material



- Bottle of glass is supplied to Motorola Mobility
- W18 must be filled out for glass bottle
- Determine what substances go into glass
 - Siliciumdioxide (SiO_2) 73%
 - Calciumoxide (CaO) 10%
 - Natriumoxide (Na_2O) 14%
 - Aluminiumoxide (Al_2O_3) 2%
 - Leadoxide (PbO) 1%
- Use engineering calculation or chemical assay in labs



Reporting & Acceptance

- Report substances above threshold limit (e.g. 0,01% = 100ppm)
- Banned substances
 - No banned substances
- Controlled substances
 - PbO: 1% (=10,000ppm)
- Reportable substances
 - SiO₂: 73%
 - Na₂O: 14%
 - CaO: 10%
 - Al₂O₃: 2%
- Part acceptance criteria
 - Appendix C of W18
- Example
 - Lead and compounds
 - Cadmium and compounds
 - Etc
- Limits:
 - Pb: 1000ppm
 - Cd: 100ppm

**Bottle does not meet acceptance criteria of Motorola Mobility
Need to get rid of PbO!**

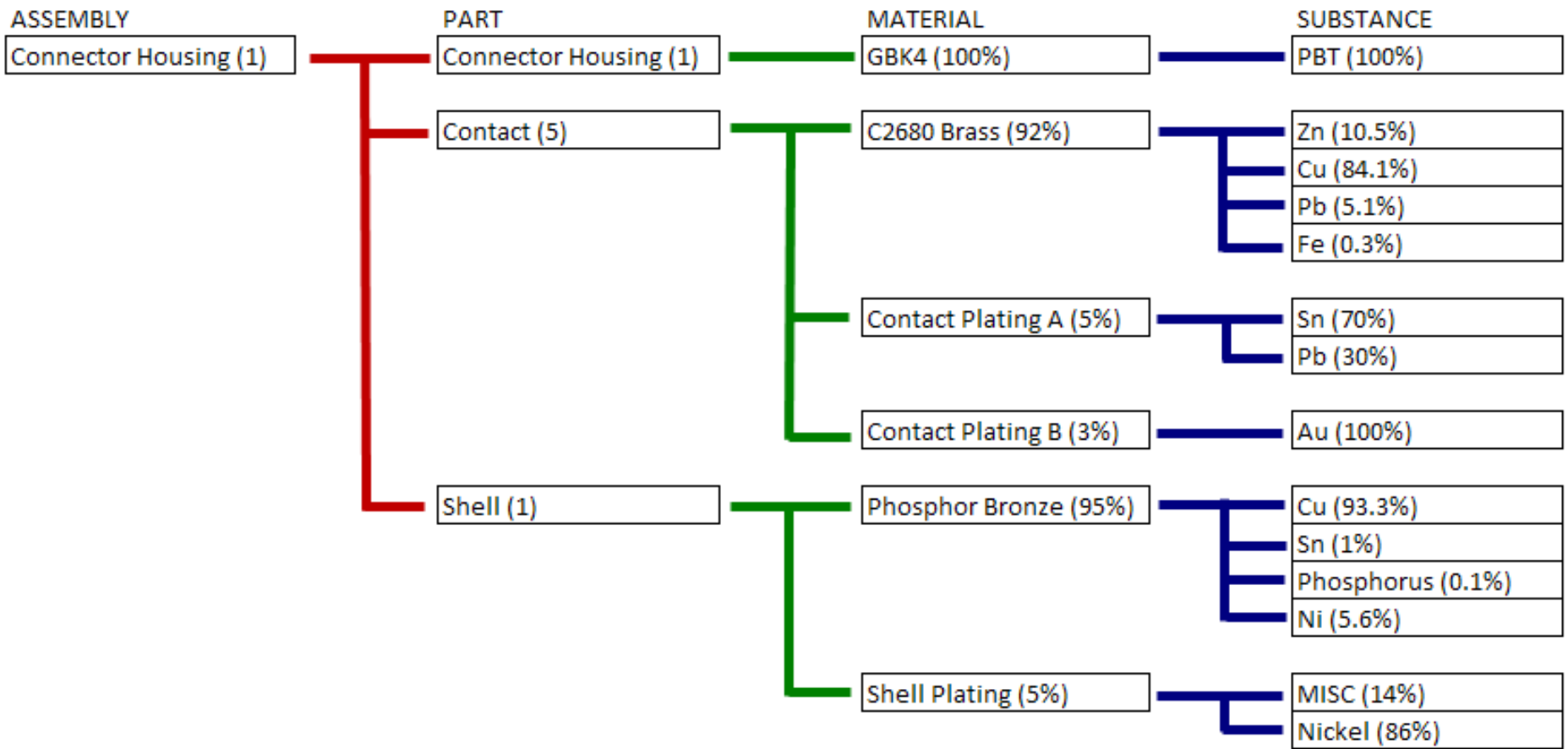


Motorola Mobility IPC Creator Breakdown of a Connector

- The purpose of this is to show the proper W18 breakdown of a hypothetical connector
- It diagrams the links between the sections of the main areas of the IPC Creator form
- It also shows an example of each section



Connector Breakdown






Creating Material Declarations

- Motorola Mobility recommends the use of the Motorola Mobility IPC Creator tool to generate your Material Declarations. Detailed training material is available on our Material Disclosure Resources and Training website - <http://responsibility.motorola.com/index.php/suppliers/materialdisclose/resourceraining/>
- If you are preparing a Class A non-homogeneous declaration, you can utilize the Motorola Mobility Scriba tool, which has been modified to allow full compatibility with Motorola Environmental Data Management System. This can be downloaded from - <http://responsibility.motorola.com/index.php/suppliers/materialdisclose/>
- Any valid IPC 1752A Class D (homogeneous material) declaration generated from another tool is also acceptable
- Motorola Mobility also accepts Material Declarations in the form of IPC 1752-2 XML, PDF or XDP. Note - these forms do not support the new RoHS exemptions, and do not support the use of multiple exemptions



Populating the IPC Creator

Previously Suppliers had to populate multiple pages of a form to provide Material Declaration information. This has been greatly simplified with a one sheet form. All material is entered in one place:

Requestor: Motorola Mobility			Supplier Information				Legal Statement		
Contact Name	John Baumeister		Company Name	CTS CORP		Run Error Check		Legal Declaration	information and such information is true and correct to the best of its knowledge and belief, as of the date that Supplier completes this form. Supplier acknowledges that Company will rely on this certification in determining the
Contact Phone	123456789		Company ID	163935					
Contact Email	john73@motorola.com		Contact Name	Supplier Contact		Generate Declaration		Supplier Acceptance	Accepted
Request Date	2011-10-03-00:00		Contact Phone	123-456-789					
Respond by Date	2011-10-17-00:00		Contact Email	Contact@supplierco.com					
Part usage (HOME or MD)	MD		Response Date	2011-10-15-00:00					

Product Section			Supplier Part Section			Supplier Subpart Section (If needed)			Material Section				Substance Section							
Motorola Item #	Motorola Description	Product Units	Supplier Part#	Supplier Part Description	Mass Amount	Mass Units	Subpart Name	QTY	Mass Amount	Mass Units	Homogeneous Material name	Material Group	Mass Amount	Mass Units	Substance Name	CAS Number	% of Material	Ex 1	Ex 2	Ex 3
0114984A01	Connector	Each	0114984A01	Connector	63	g	Housing	1	3	g	GBK4	Thermoplastics	3	g	PBT	26062-94-2	100			
							Contact	5	10	g	C2680 Brass	Copper and its allo	9.2	g	Zn	7440-66-6	10.5			
															Fe	7439-89-6	0.3			
															Cu	7440-50-8	84.1			
															Pb	7439-92-1	5.1	7(b)	518	538
							Contact Plating A				Other Nonferrous r		0.5	g	Sn	7440-31-5	70			
															Pb	7439-92-1	30	7(b)	518	538
							Contact Plating B				Other Nonferrous r		0.3	g	Au	7440-57-5	100			
							Shell	1	10	g	Phosphor Bronze	Copper and its allo	9.5	g	Phosphorus	7723-14-0	0.1			
															Cu	7440-50-8	93.3			
															Sn	7440-31-5	1			
															Ni	7440-02-0	5.6			
							Shell Plating				Other Nonferrous r		0.5	g	Ni	7440-02-0	86			
															MISC., NOT TO DEC SYSTEM		14			





Populating the IPC Creator, continued

The Motorola Mobility IPC Creator can be downloaded from

<http://responsibility.motorola.com/index.php/suppliers/materialdisclose/>

- Detailed instructions are provided in the Motorola Mobility Supplier training material
<http://responsibility.motorola.com/index.php/suppliers/materialdisclose/resourcestraining/>
- Suppliers will load the XML header they received from Motorola Mobility, which auto-populates the Requestor and Supplier Information
- Suppliers must specify if a Material Declaration is intended for the Home or MD (Mobile Devices) Business, as well as the Response Date
- Suppliers shall type “Accepted” in the Supplier Acceptance field, signifying their legal compliance



Populating the IPC Creator, continued

Product and Supplier Part Section:


- The Motorola Item Number, Description, Product Units and Supplier P/N are auto-populated when loading the request header. These fields must not be changed!
- In the same row, populate the Supplier Description, Mass Amount and Mass Unit

1	2	3	4	5	6	7	8	9	10	11	
1	Requestor: Motorola Mobility						Supplier Information				
2	Contact Name	John Baumeister				Company Name	CTS CORP				
3	Contact Phone	123456789				Company ID	169995				
4	Contact Email	hbwx73@motorola.com			Load XML Header	Contact Name	Supplier Contact				
5	Request Date	2011-10-03-00:00				Contact Phone	123-456-789				
6	Respond by Date	2011-10-17-00:00				Contact Email	Contact@supplierco.com				
7	Part usage (HOME or MD)	MD				Response Date	2011-10-15-00:00				
8											
9	Product Section			Supplier Part Section				Supplier Subpart Section (If needed)			
10	Motorola Item #	Motorola Description	Product Units	Supplier Part#	Supplier Part Description	Mass Amount	Mass Units	Subpart Name	QTY	Mass Amount	Mass Units
11	0114984A01	Connector	Each	0114984A01	Connector	63	g				
12								Housing	1	3	g
13											
14											
15								Contact	5	10	g
16											
17											



Populating the IPC Creator, continued

- Supplier Subpart is entered in its section on a new row, populating Name, QTY, Mass Amount and Mass Units
- Material Section is entered in its section providing the Homogeneous Material Name, Material Group (from a dropdown list), Mass Amount and Mass Units

Supplier Information						Material Section		Supplier		
Company Name	CTS CORP					Run Error Check				Legal D
Company ID	169995					Generate Declaration				Supplier
Contact Name	Supplier Contact									
Contact Phone	123-456-789									
Contact Email	Contact@supplierco.com									
Response Date	2011-10-15-00:00									
Supplier Subpart Section (If needed)				Material Section						
Mass amount	Mass Units	Subpart Name	QTY	Mass Amount	Mass Units	Homogeneous Material name	Material Group	Mass Amount	Mass Units	Subst
63	g	Housing	1	3	g	GBK4	Thermoplastics	3	g	PBT
		Contact	5	10	g	C2680 Brass	Copper and its allc	9.2	g	Zn Fe Cu Pb
		Contact Plating A				Other Nonferrous r		0.5	g	Sn





Populating the IPC Creator, continued

Important notes regarding Homogeneous Materials

- If the product being declared has identification markings (eg: Ink), the markings must be declared as a separate homogeneous material
- All platings must be declared as separate homogeneous materials
- All labels, ink on labels and label adhesive must be declared as separate homogeneous materials



Populating the IPC Creator, continued

- Substance Section provides the chemical breakdown, CAS#, and % of Material
- Additionally, Suppliers should provide all the appropriate exemptions where applicable
- Motorola Mobility Exemptions are provided on the third tab of the tool

9	Material Section			Substance Section				
10	Material Group	Mass Amount	Mass Units	Substance Name	CAS Number	% of Material	Ex 1	Ex 2
11								
12								
13	plastics	3	g					
14				PBT	26062-94-2	100		
15								
16	and its allc	9.2	g					
17				Zn	7440-66-6	10.5		
18				Fe	7439-89-6	0.3		
19				Cu	7440-50-8	84.1		
20				Pb	7439-92-1	5.1	7(b)	518
21	nonferrous r	0.5	g					
22				Sn	7440-31-5	70		
23				Pb	7439-92-1	30	7(b)	518



Populating the IPC Creator, continued

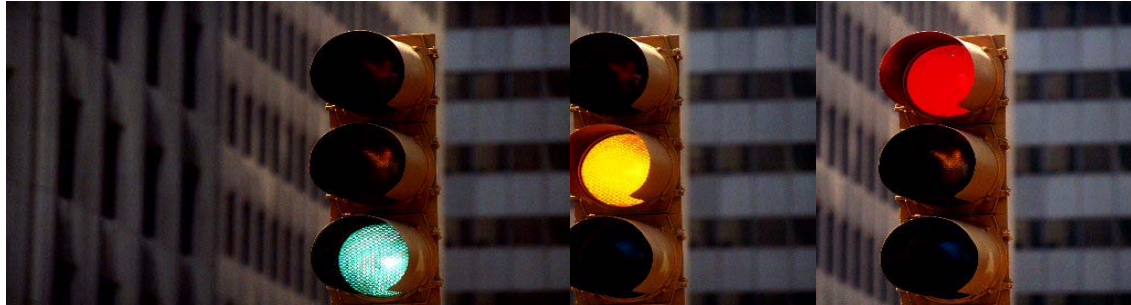
- Exemptions are provided for all Controlled substances, and are categorized by RoHS Substance, Motorola General and Motorola Surface Substance
- Exemptions should be populated by the Supplier
- Up to three exemptions can be provided for a Substance

Controlled Substance Category	PPM	Exemption Number	Expiration Date	Exemption Description
ANTIMONY/ANTIMONY COMPOUNDS	0	528		Part contains Antimony but will not have prolonged contact with skin (i.e. surface mount parts)
ANTIMONY/ANTIMONY COMPOUNDS	0	529		Part contains Antimony but the manufacturer certifies it meets ASTM F963-03
ARSENIC AND ARSENIC COMPOUNDS	0	502		Arsenic NOT in wood products as a preservative per 2003/2/EC
AZO DYES	30	517		Usage of azodyes is NOT in leather and/or textiles per EU Directive 2002/61/EC
BARIUM AND BARIUM COMPOUNDS	0	524		Part contains Barium but will not have prolonged contact with skin (i.e. surface mount parts)
BARIUM AND BARIUM COMPOUNDS	0	525		Part contains Barium but the manufacturer certifies it meets ASTM F963-03
CADMIUM AND CADMIUM COMPOUNDS	20	500		Cadmium not in batteries or packaging covered by EU RoHS
CADMIUM AND CADMIUM COMPOUNDS	100	8(b)		Cadmium and its compounds in electrical contacts
CADMIUM AND CADMIUM COMPOUNDS	100	13(b)		Cadmium (and lead) in filter glasses and glasses used for reflectance standards
CADMIUM AND CADMIUM COMPOUNDS	100	21		Lead and cadmium in printing inks for the application of enamels on borosilicate glass
CADMIUM AND CADMIUM COMPOUNDS	100	30		Cadmium alloys as electrical/mechanical solder joints to electrical conductors located directly on the w used in high-powered loudspeakers with sound pressure levels of 100 dB and more
CADMIUM AND CADMIUM COMPOUNDS	100	38		Cadmium and Cadmium oxide in thick film pasts used on aluminum bonded beryllium oxide



Technical Concepts

- **Specific Exemptions**





W18 Exemptions

- 91 different exemptions in the Motorola IPC Creator
 - EU RoHS Exemptions
 - MMI Specific Exemptions
- Based on different reasoning
 - Time until implementation
 - No better alternative is available in the industry
 - Some for specific businesses or use
 - Hazardous substance is not damaging in this certain use
- Must be provided if a W18 compliance threshold is exceeded. This may also require multiple exemptions to be applied to one substance category has overlapping restrictions in different specifications (ex: RoHS and W18)
- Please refer to MMI Exemptions listed in the W18 and the guidance document posted at:
<http://responsibility.motorola.com/index.php/suppliers/materialdisclose/resourcestraining/>





Exemptions Applied to Lead in Metal Alloys

- Lead is often used as an alloying element to obtain specific properties of a metal alloy
- This exemption applies to the use of lead in:
 - steel up to 0.35% by weight,
 - aluminum up to 0.4% by weight
 - copper alloys up to 4% by weight
- In the context of this exemption, ‘percentage by weight’ has to be interpreted as ‘the percentage of lead per homogeneous material per discrete part’
- For example, if the steel housing of a computer consists of two separate parts, each part is considered separately, and can contain up to 0.35% lead by weight for their respective homogeneous materials





Exemptions Applied to Lead in Metal Alloys, continued

- These are examples of appropriate exemptions to apply:
 - Lead in steel up to 0.35% by weight
 - RoHS exemption - 6(a) – “Lead as an alloying element in steel containing up to 0.35% lead by weight”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Aluminum up to 0.4% by weight
 - RoHS exemption - 6(b) – “Lead as an alloying element in aluminum containing up to 0.4% lead by weight”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Copper alloys up to 4% by weight
 - RoHS exemption - 6(c) – “Lead as an alloying element in copper containing up to 4% lead by weight”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”





Exemptions Applied to Lead in Electronic Components (Resistors and Capacitors)

- Ceramic and glass materials are used in a variety of electronic devices including capacitors and resistors.
- Some of these ceramic and glass materials contain lead, for example lead zirconate titanate, lead magnesium niobate and lead oxide.
- The specific chemical composition and manufacturing process of these materials determine their electrical parameters, such as dielectric constant and the dissipation that is essential for the functioning of the component in which they are used.
- Hence, lead used in the ceramic parts of electronic components in electrical and electronic equipment is exempt from these RoHS.
- In the context of this exemption, it is critical to note that lead must be part of a homogeneous ceramic substance within an electronic part and NOT part of the metal matrix which serves as a termination to the part.





Exemptions Applied to Lead in Electronic Components (Resistors & Capacitors), con't

- These are examples of appropriate exemptions to apply:
 - Lead in the glass layer of a resistor
 - RoHS exemption - 7(c)-I – “Electrical and electronic components containing lead in a glass or ceramic other than dielectric ceramic in capacitors, e.g. piezoelectronic devices, or in a glass or ceramic matrix compound”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Lead in the ceramic dielectric of a high voltage capacitor
 - RoHS exemption - 7(c)-II – “Lead in dielectric ceramic in capacitors for a rated voltage of 125 V AC or 250 V DC or higher”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”





Exemptions Applied to Lead in Electronic Components (Resistors & Capacitors), con't

- These are examples of appropriate exemptions to apply:
 - Lead in the ceramic dielectric of a low voltage capacitor
 - RoHS exemption - 7(c)-III – “Lead in dielectric ceramic in capacitors for a rated voltage of less than 125 V AC or 250 V DC”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Note: Exemption 7(c)-III expires 1/1/2013
We do not recommended using low voltage capacitors containing lead in ceramic dielectric for new parts and products





Exemptions Applied to Lead in Solder

- Lead is used in a variety of solders to produce alloys with specific melting temperatures and strength.
- As there are no alternatives to lead in key applications of low and high melting temperature solders, they are exempted by RoHS in specific solder formulations and applications.
- The presence of Lead must be confirmed to be part of a solder alloy and the weight % of the Lead must be understood to apply an appropriate exemption. (e.g. Pb 88%, Sn 12%; or Pb 86%, Sn 10%, Sb 4%)





Exemptions Applied to Lead in Solder, con't

- These are examples of appropriate exemptions to apply:
 - Lead in Solder (less than 85%)
 - RoHS exemption – 7(b) – “Lead in solders for servers, storage and storage array systems, network infrastructure equipment for switching, signaling, transmission as well as network management for telecommunications”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Lead in Solder (greater than 85%)
 - RoHS exemption – 7(a) – “Lead in high melting temperature type solders (i.e. lead based solder alloys containing 85% by weight or more lead)”
 - W18 General - 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 Surface - 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”





Motorola Only Exemptions

- As previously discussed, some substances are only controlled by Motorola, or Motorola controls them at a lower threshold. For these substances, we have Motorola specific exemptions. Some examples are:
 - Nickel – that does not have prolonged contact with skin
 - W18 SURFACE Exemption - 501 – “Part contains Nickel, but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Azo Dyes – not used in leather or textiles (>30 PPM)
 - W18 General Exemption – 517 - “Usage of azodyes is NOT in leather and/or textiles per EU Directive 2002/61/EC”
 - Lead (>70 PPM, <1000 PPM) – where above Motorola threshold, but below RoHS threshold
 - W18 General Exemption – 518 – “Lead NOT in cable jackets or packaging; covered by RoHS”
 - W18 SURFACE Exemption – 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”
 - Lead in a cable jacket (<300 PPM)
 - W18 General Exemption – 513 – “Lead in cable jackets only, up to 300 PPM per California Prop 65”
 - W18 SURFACE Exemption – 538 – “Part contains Lead but will not have prolonged contact with skin (i.e. surface mount parts)”





How to Submit a Declaration to Motorola Mobility Inc

- Create one email
- Attach the XML file which was generated by the Motorola Mobility IPC Creator
- Send the email to: WPASubmittal@motorola.com
 - Note: If multiple files are being submitted, a zip file can be sent, but it must include “1752” in the zip file name
- If any error messages are received, view the Motorola Mobility Error Code Resolution Guide:
<http://responsibility.motorola.com/index.php/suppliers/materialdisclose/resourcestraining>





Frequently Asked Questions

- Can I continue using AIAG(CXS) file?
 - The AIAG (CXS) file should be used until official notification is received from Motorola Mobility Inc
 - Once notification is received please start submitting Material Declarations in XML format, consult EDM with any queries
 - In the transitional period (Nov-Dec), we recommend declaration by XML file, CXS file submission might cause a delay in data validation and product qualification
 - When any mismatch is found for Supplier Name, ID or Part Number, please contact the Motorola Mobility relevant engineer (MD part) or EDM team (Home part)
- What file formats are acceptable by wpasubmittal@motorola.com?
 - XML, ZIP
Please make sure “1752” is in the zip or file name!
- Send supporting documentation to the EDM, or send email to
 - HomeW18Submittal@motorola.com (HOME)
 - Environmentaldata@motorola.com (MD)

<http://responsibility.motorola.com/index.php/suppliers/materialdisclose/resourcestraining>





Where can I Find Help ?

For any queries in the use of the Motorola Mobility IPC Creator and W18 declaration requirements, please contact:

- **Relevant EDM team, or**
- **Home business:**
HomeW18Submittal@motorola.com
- **MD business**
Environmentaldata@motorola.com





Frequent Material Declaration Errors

Below are common reasons Motorola Mobility may reject your Material Declaration

- Incomplete Material Declaration
- Misc > 10% without supporting documents
- Non-homogeneous Material
- Volatiles > 10% in one homogeneous material





Summary

In this training presentation you learned:

- The reason why Motorola is requesting material content information
- How Motorola intends to use the information
- How to fill out a Motorola material disclosure form (Motorola Mobility IPC Creator)
- When to apply appropriate Motorola Mobility and RoHS Exemptions
- How to submit a completed declaration
- Where to find help

